



TRACK BENCH ASSEMBLY INSTRUCTIONS

MANUAL DRIVE

Complete Instructional Guide



TOOLS NEEDED FOR ASSEMBLY



7/16" WRENCH



POP RIVET TOOL
WE RECOMMEND A
PNEUMATIC RIVETER FOR
LARGER QUANTITIES



CAULK GUN



LEVEL



7/16" SOCKET
WE RECOMMEND AN IMPACT
GUN FOR LARGER JOBS



POWER DRILL
(FOR BENCHES LARGER THAN 5)



MALLET



TAPE MEASURE



TRACK BENCH ASSEMBLY INSTRUCTIONS

PARTS LIST

CONFIRM ALL PARTS ARE PRESENT BEFORE STARTING INSTALLATION



POP RIVET



SCREEN FOR
BULKHEAD
FITTINGS



SIDE ROLL
ALUMINUM
PIECES



BENCH
CORNER



3/4 BULKHEAD
FITTING



SQUARE TO
SQUARE
CLAMP



1/4 - 20 BOLTS



LEGS



BENCH
CROSSBAR



BENCH GLUE



HEADER



TRACK AND
INSERT



STRINGER
PIPE INSERT
(fits inside 1"
stringer Pipe)



BENCH
CROSSBAR
WITH WELDED
STOPPER



TRAYS



SIDE RAIL
JOINER PLATE



CONCRETE
SCREWS



WASHERS



TEK SCREWS



LEG BRACE



STRINGER
PIPE

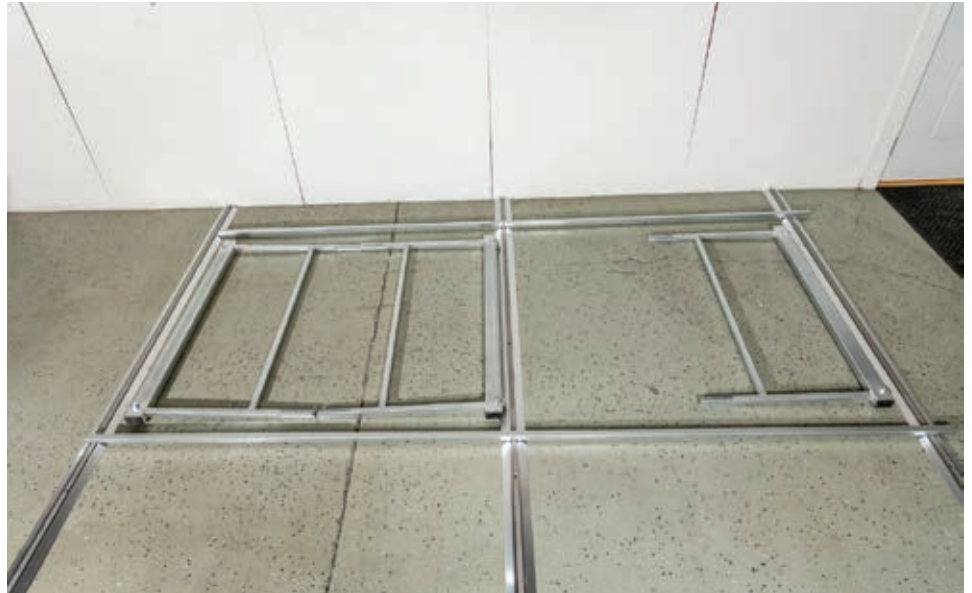


TRACK BENCH ASSEMBLY INSTRUCTIONS

FOLLOW INSTRUCTIONS BELOW

STEP #1

Lay down tracks, leg support and stringer pipe. Follow bench layout for track spacing.



STEP #2

Stand up one of the leg supports in the track.



STEP #3

Take two clamps and line them up perpendicular to each other.





TRACK BENCH ASSEMBLY INSTRUCTIONS

FOLLOW INSTRUCTIONS BELOW (CONT.)

STEP #4

Perform the same steps on the other end of the leg support.



STEP #5

Insert the flat washers in the bolts of the preassembled headers and slide the bolts through the opening of the crimped end of the leg supports.



STEP #6

Once legs are all standing, load the bearing plugs.





FOLLOW INSTRUCTIONS BELOW (CONT.)

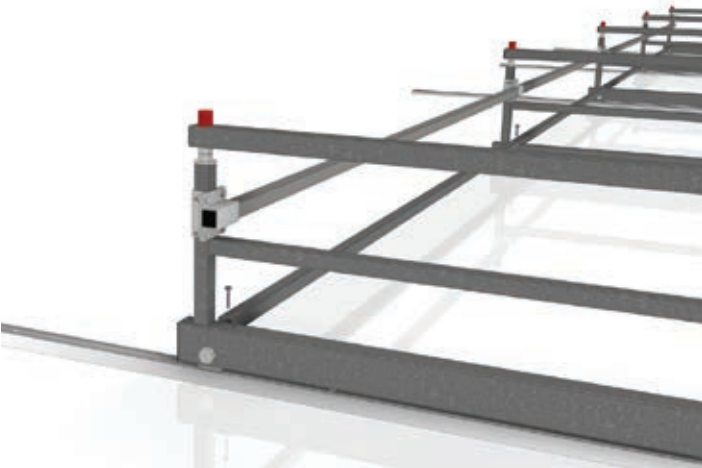
STEP #7.1

Position the leg brace on the side opposite to the drive traveler and gear box housing.



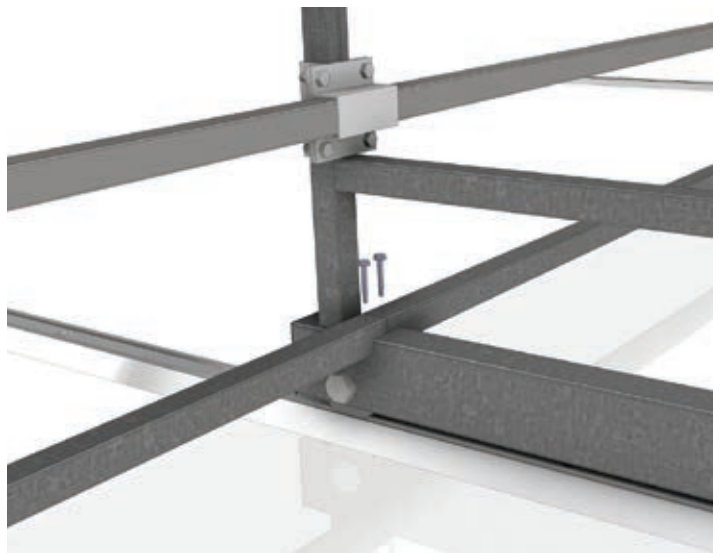
STEP #7.2

Secure the first leg brace to the leg housing using the longer self-tapping Tek screws for a secure and robust connection.



STEP #7.3

Secure the remaining leg braces between the remaining legs.





TRACK BENCH ASSEMBLY INSTRUCTIONS

FOLLOW INSTRUCTIONS BELOW (CONT.)

STEP #8

Place the 2pcs of 1.25 sq up against each of the red stoppers on top of the headers. NOTE: if your bench is over 25' you will have 2 or more pieces that will get joined together with 1" sq tube about 12" long tek screws hold them together.



STEP #9

Lay out the bench cross bars over the top side of the bench.



STEP #10

Take the side rail pieces and insert the bench cross bar ends into the slot lined along the aluminum piece.





TRACK BENCH ASSEMBLY INSTRUCTIONS

FOLLOW INSTRUCTIONS BELOW (CONT.)

STEP #11

Rivet aluminum side rail to the bench crossbars.



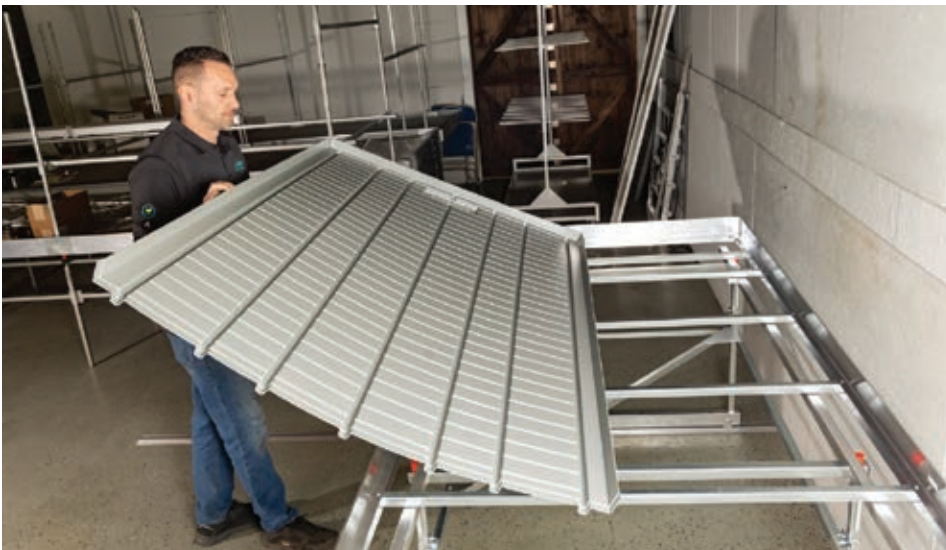
STEP #12

Rivet the end aluminum pieces with corners to the aluminum sides.



STEP #13

Lay the plastic trays onto the bench leaving 1/8 in. gap between each tray inserted.





TRACK BENCH ASSEMBLY INSTRUCTIONS

FOLLOW INSTRUCTIONS BELOW (CONT.)

STEP #14

Caulk the trays in between the 1/8 in. gap left between them.



CONGRATULATIONS
YOUR TRACK BENCH IS COMPLETE!

